



# COMBIVERT **G6**

FREQUENCY INVERTER **0.75 kW ... 30 kW EN** 



vantages at a glance egrated flexibility with safety chnical features — Control unit chnical features — Power unit	PAGE
System overview	3
Advantages at a glance	4
Integrated flexibility with safety	5
Technical features — Control unit	6
Technical features — Power unit	7
Technical data	8
Versatile solutions for machines and plants	10
COMBIVIS 6 — The tool for all tasks	12
Integrated development environment	13
Accessories	14
KEB worldwide	15

### **SYSTEM OVERVIEW**

#### **Automation with Drive**

stands for the optimally selected combination of control and automation with the drive package as the key to successful machine concepts.

Let yourself be inspired by the versatility and performance of the COMBIVERT G6 frequency converters on the following pages and find solutions that reliably meet your requirements.

lloT



Visualisation









**CONTROL SOFTWARE** 









**Control Software** 

Remote Control



CONTROL **HARDWARE** 



Web HMI



**Embedded Control** 





1/0



Safety PLC

**DRIVES** 





Servo Drive



**Drive Controller** 



Pitch Drive



eMobility Drive



EMC & THD Filter



Sine Wave Filter



Motor Choke



**MOTORS** 





PM Motor



**PM Gear Motor** 



AC Gear Motor

**BRAKES AND CLUTCHES** 







Electromagnetic Brake



Clutch

### COMBIVERT **G6** – THE ADVANTAGES AT A GLANCE







The COMBIVERT G6 series has established itself as a reliable and versatile solution for controlled three-phase drives. Developed to meet a wide range of requirements in machine and plant engineering, it impresses with a well thought-out concept that supports both current technologies and future developments. Thanks to powerful 32-bit microcontrollers and the continuous development of proven KEB technology, the G6 series offers a high degree of flexibility and functionality.

#### **VERSATILE APPLICATION OPTIONS**

The basic version in U/f operation with the proven **SMM** (**S**ensorless **M**otor **M**anagement) technology is ideal for standard applications with asynchronous motors — at output frequencies up to 599 Hz, optionally up to 800 Hz.

For applications that require high torque and speed stability, variants with sensorless control are available:

- G6-ASCL (asynchronous-sensorless control) for asynchronous motors
- G6-SCL (synchronous-sensorless control) for synchronous motors

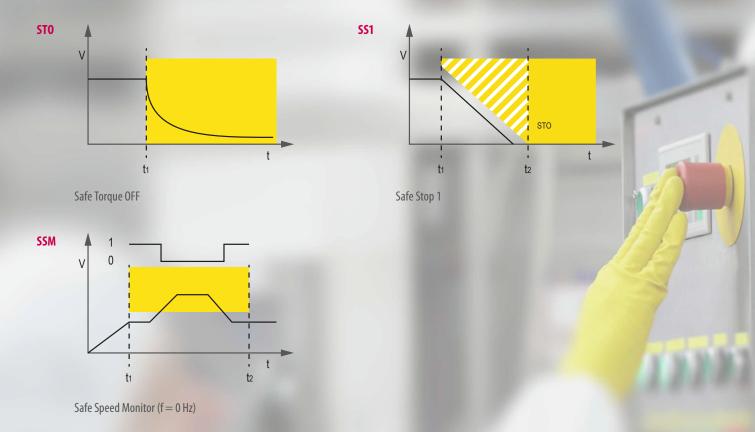
#### **EASY TO USE - POWERFUL IN APPLICATION**

The two-stage parameter model with a clear basic menu (customer parameters) and application menu (application parameters) ensures particularly user-friendly operation. This is supported by an integrated, multilingual LCD plain text display, which simplifies commissioning and parameterisation.

#### **EFFICIENT AND MAINTENANCE-FRIENDLY**

Demand-driven fans and standby mode for the control system reduce power loss and thus the heat load in the control cabinet, which increases the overall efficiency of the system. The fans are easy to replace, which facilitates preventive maintenance and ensures long-term stable performance. With its compact design for 'side-by-side mounting,' the COMBIV-ERT G6 offers a space-saving solution — ideal for multi-axis applications in limited installation situations.

In line with the current requirements of the Machinery Directive, COMBIVERT G6 offers the integrated 2-channel STO safety function according to Category 3 - EN ISO 13849-1 Performance Level 'e' / IEC EN 62061, SIL 3.



When connected to an external safety time relay, the **SS1** function can also be covered by braking the drive within a set time and setting it to **STO** (stop category 1 from EN 60204-1).

#### **COMBIVERT G6 – FILTER TECHNOLOGY ON BOARD**

All device sizes are equipped with an integrated EMC filter ready for installation in the control cabinet, whose special features include minimal leakage currents to earth and motor cable lengths of up to 100 m.

#### **COMBIVERT G6 – FOR SERIAL COMMUNICATION**

COMBIVERT G6 fulfils flexible connections to the control level with ON-BOARD fieldbus variants for

# CAN over EtherCAT DS 402

100 MD

100 MBaud

(without LCD display)



CAN slave

Profile DS 402

(with/without LCD display)

### **TECHNICAL FEATURES** — CONTROL UNIT

#### **DIGITAL INPUTS AND OUTPUTS**

- 8 digital inputs
- 2 relays
- 2 digital outputs
- Pulse train (CAN)

#### **UNIVERSAL ANALOG INPUT/OUTPUTS**

- 2 analog inputs, 0 V ... ±10 V, 0 V ... ±20 mA, 4 mA ... 20 mA
- 2 analog outputs (0 V ... ±10 V) (not with EtherCAT)

#### **SAFETY FUNCTION**

- STO function, 2-channel according to Category 3 in accordance with EN ISO 13849-1 Performance Level 'e', IEC EN 62061, SIL3
- Devices with EtherCAT control optionally fulfil the TÜV-certified SSM function with level 0 Hz

#### **CONTROL UNIT**

- Internal and separate 24 V DC supply
- RS 232/485 interface, open protocol KEB DIN 66019-II

#### DC-BRAKING

· Stopping drives without braking resistor

#### **BRAKE CONTROL**

Safe operation of brakes and sliding anchor motors

#### PID CONTROLLERS

Process controller for internal and external control variables

#### **OPERATOR GUIDE**

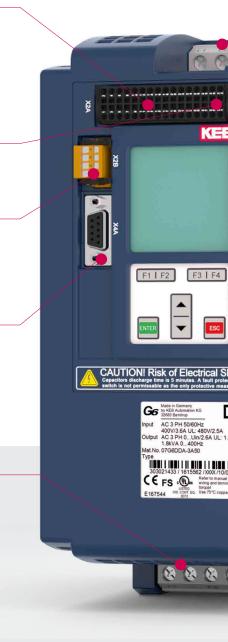
 For use in series machines, devices can be preset ex works and delivered protected against unauthorised access by a password

#### **FAST INPUT/OUTPUT SAMPLING**

The control terminals for dynamic start-stop applications with high repeatability

#### **8 PARAMETER SETS**

 Complete set programming with extensive functionalities in I/O handling and driving various motors, right through to taking over PLC tasks





### **TECHNICAL DATA** — POWER UNIT





#### **POWER UNIT**

1-phase 200 V AC ... 240 V AC,

- 3-phase 380 V AC ... 480 V AC, +10/-20 %, 50/60 Hz and DC input
- EMC according to class C1 and C2 with integrated filter
- Internal braking transistor

#### **EMC INCLUDED**

Internal filter with new core materials, designed

- in accordance with EN 61800-3 for environments C1 and C2, with motor cables up to 100 m C2 / 50 m C1
- with minimal leakage currents of the filter part to earth

and separate mains and motor connection sides

#### **FULLY DIMENSIONED**

- With high overload characteristic for acceleration and deceleration, preferably designed for load profiles with constant torque
- Genuine intermediate circuit capacity for absorbing impulse energy and robust behaviour in the event of fluctuations in the mains supply

#### THERMAL CONTACT EVALUATION

 Adjustable evaluation of thermal signals from connected motors (PTC and thermal switches) for early warning or protective shutdown

# CANOPER



#### **READY FOR GLOBAL USE**

- UL/cUL approved
- Designed for mains input voltages from 200 V to 240 V or 380 V to 480 V, 50/60 Hz, tolerance +10/-20 %
- DC supply with precharge as standard (enclosures A ... C)
- Protective coating on all circuit boards

## **COMBIVERT G6**



COMBIVERT G6 Housing E - Flat Rear

COMBIVERT G6 is available in four physical sizes covering a power range from 0.75 kW to 30 kW and is designed for installation in control cabinets or machine bases.

Devices with a flat rear and push-through mounting are further variations for optimising heat transfer.

SIZE			A	В	С	E
Width	В	[mm]	90	90	117	170/198*
Hight	Н	[mm]	204	269	260	340
Depth	T	[mm]	200	200	230/175*	280/165*
Mounting	g		2 x M4	2 x M4	4 x M5	4 x M6 / 10 x M6*
Weight		[kg]	1.5	2.5	4.6/4.5*	11.3
Cooling						
Ventilated convection		•	•	•	•	
Flat Rear*		•	•	option	option	
External heat/push-through		_	_	_	•	



		23	0 V	400 V												
Size		07	09	07	09	10	12	13	13	14	15	16	17	18	19	
Rated input voltage U <sub>N</sub>	[V]	23	30	400 / 480*												
Mains phases		,	1	3												
Mains frequency	[Hz]	50/60	±2%	50/60 ±2 %												
Housing size		I	A	A				В С				E				
Rated output power	[kVA]	1.6	2.8	1.8 2.8		4	6.6	8.3	8.3	11	17	23	29	35	42	
Max. rated motor power	[kW]	0.75	1.5	0.75	1.5	2.2	4	5.5	5.5	7.5	11	15	18.5	22	30	
Rated output current *	[A]	4	7	2.6	4.1	5.8	9.5	12	12	16.5	24	33	42	50	60	
Max. short-time limit current (60 sec.)	[A]	7.2	12.6	4.7	7.2	10.4	17.1	21.6	21.6	29.7	36	49.5	63	75	90	
OC trip current	[A]	8.6	15.1	5.6	8.9	12.5	20.6	25.9	25.9	35.6	43.2	59	75	90	108	
Rated input current	[A]	8	14	3.6	6	8	13	17	17	23	31	43	55	65	66	
Max. permissible mains fuse (gG)	[A]	20	20	16	16	16	20	25	25	25	35	50	63	80	80	
Rated switching frequency	[kHz]	4	4	8	4	4	4	4	8	4	4	4	4	4	4	
Max. switching frequency	[kHz]	8	8	8	8	8	8	8	8	8	8	8	8	8	8	
Power loss at nominal operation approx.	[W]	90	100	40	50	65	92	124	210	220	285	448	569	687	762	
Input voltage range U <sub>in</sub>	[V]	180264±0% 380480 (305528±0%)														
Network configurations		TN, TT TN, TT, IT														
Output voltage	[V]	3 x 0 U <sub>in</sub>														
Output frequency	[Hz]															
Max. motor cable length (shielded EN 61800-3)																
Limit class C1 (low capacity/standard cable)	[m]	30 50 / 25														
Limit class C2 (low capacity/standard cable)	[m]	50 100 / 50														
Protection class	[EN 60529]	IP 20 / VBG4														
Operating temperature	[°C]	-10 45 (55 with derating)														
Storage temperature	[°C]	-25 70														
Climate category during operation	[EN 60721-3-3]	3K3														
Environment	[IEC 664-1]	rate of pollution 2														
Internal braking transistor		•														
DC link connection		•														
Motor PTC evaluation		•														

<sup>\*</sup>for 400 V sizes with a rated voltage of 480 V:  $I_{nom} = 0.86 \, x$  rated output current



### **VERSATILE SOLUTIONS FOR MACHINES AND PLANTS**

#### **FOOD PRODUCTION**

- High starting torque
- Precise torque during operation
- · Protective coating

#### **PACKAGING TECHNOLOGY**

- Fast setpoint processing with ±10 V
- Controlled positioning compensates dead times

#### **CONVEYOR AND STORAGE TECHNOLOGY**

- Long motor cables up to 100 m
- · Robust mechanics

#### **CRANES, LIFTING DEVICES**

- High dynamics during acceleration
- Internal braking transistor

#### COMPRESSORS

- Output frequency up to 599 (800) Hz
- PID controllers for process control

#### **ELEVATORS**

- High starting torque
- Constant speed under load changes
- Suitable for modern three-phase motors and conventional elevator motors

#### **WOODWORKING MACHINES**

- Operation of spindle drives
- · Conveyor systems, stacker
- Tool adjustment

#### **TEXTILE MACHINES**

- PID controllers for process control
- Protective coating

#### **ESCALATORS**

- Energy savings in stand-by mode
- High starting torque, constant speed

#### **MEDICAL TECHNOLOGY**

Flexible fieldbus interfaces



#### FLEXIBILITY AND PERFORMANCE FOR DEMANDING DRIVE SOLUTIONS

The COMBIVERT G6 is the ideal solution for modern drive technology in mechanical engineering. Its modular architecture allows for seamless integration into a wide range of applications, including special fieldbus protocols, special motors and extended software functions. High performance, adaptability and integrated safety functions ensure maximum efficiency and system compatibility.



#### **YOUR ADVANTAGES AT A GLANCE**

- **Modularity:** Consistent device concept across all performance ranges ideal for scalable systems
- Flexibility: Adaptable to a wide range of applications and industry-specific requirements
- Easy integration: Different interfaces and safety functions for smooth system connection
- Robustness: Designed for use in harsh industrial environments with high availability

## **COMBIVIS 6** — THE TOOL FOR ALL TASKS

#### **COMBIVIS 6**

Commissioning software for parameterisation, diagnostics and project management

- Free and easy-to-use software for commissioning, management and analysis
- Direct access to device documentation
- 16-channel oscilloscope for comprehensive analyses, 4 channels of which can be displayed in the drive's control grid
- Online and offline parameter list comparison/Quick Compare Mode
- Parameterisation of safety parameters and functions



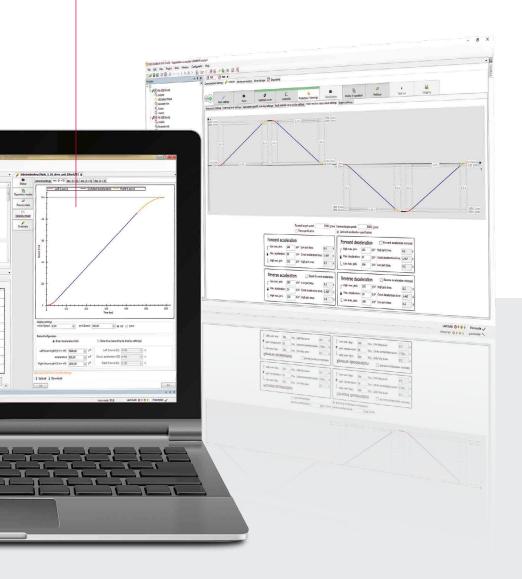
#### **COMBIVIS studio 6**

The intelligent automation suite from KEB combines an assistant-guided component selection, fieldbus configuration, drive parameterisation, IEC 61131-3 project generation and motion control. Throughout the planning and layout phase, implementation of control sequences and multi-axis movement profiles, to start-up and fine tuning, the user is supported by a tool developed by experienced application engineers. With a foundation built on libraries, devices and template databases, rapid and simple solutions can be generated for a wide range of applications.



#### **COMMISSIONING ASSISTANT**

- Complete user guidance through the commissioning process
- KEB Motor database, freely expandable
- Anti cogging
- Fieldbus diagnostic and optimisation
- Sine filter wizard
- · Servo pump wizard





#### **HIGHLIGHTS**

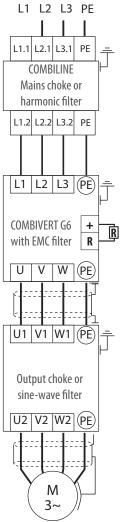
- IEC 61131-3 Applications development
- Start-up and diagnosis assistant
- COMBIVIS studio HMI integration
- Document database

### **ACCESSORIES**

#### STABLE OPERATION IN INDUSTRIAL ENVIRONMENTS

An EMC-compliant design with efficient control cabinet and system interference suppression is essential for the safe operation of machines and systems. The current- and voltage-limiting COMBILINE modules for the mains and motor sides are designed to meet the requirements of the COMBIVERT G6 inverter series.





#### **MAINS CHOKES**

reduce the input current and mains distortion. By smoothing the input currents, the service life of the frequency inverters is increased, especially at constantly high loads.

#### **OUTPUT CHOKES AND FILTERS**

reduce the voltage and current stress of the motor winding.

#### **SINE-WAVE FILTERS**

protect the motor winding from voltage peaks and allow the use of long motor cables.

#### **HARMONIC FILTERS**

reduce the mains interference caused by low-frequency disturbances from consumers powered by B6 rectifiers. They are the new innovative solution that can be incorporated into the electrical switchgear as early as the planning stage — as easily as a mains choke — and enable compliance with many international standards.

#### **BRAKING RESISTORS**

for use in systems with regenerative operation (e.g. hoists), KEB offers a wide range of breaking resistors to suit your specific application.

#### **HIGH PERFOMANCE FERRITE CORES**

reduces the values of du/dt's also in the frequency range of the bearing currents.



#### **KEB PARTNERS**

**Austria** KEB Automation GmbH Ritzstraße 8 4614 Marchtrenk Austria

Phone: +43 7243 53586-0 Fax: +43 7243 53586-21 E-Mail: info@keb.at Web: keb-automation.com

**Benelux** | KEB Automation KG

Boulevard Paepsem 20 - Paepsemlaan 20 1070 Ander-

lecht Belgium Phone: +32 2 447 8580

E-Mail: info.benelux@keb.de Web: keb-automation.com

**Czech Republic** | KEB Automation s.r.o.

Videnska 188/119d 61900 Brno Czech Republic

Phone: +420 544 212 008

E-Mail: info@keb.cz Web: keb-automation.com

**France** Société Française KEB SASU

Z.I. de la Croix St. Nicolas 14, rue Gustave Eiffel

94510 La Queue en Brie France

Phone: +33 149620101 Fax: +33 145767495 E-Mail: info@keb.fr Web: keb-automation.com

**Germany | Geared Motors** 

KEB Antriebstechnik GmbH

Wildbacher Straße 5 08289 Schneeberg Germany

Phone: +49 3772 67-0 Fax +49 3772 67-281

E-Mail: info@keb-drive.de Web: keb-automation.com

**Germany Headquarters** 

**KEB Automation KG** 

Südstraße 38 32683 Barntrup Germany

Phone: +49 5263 401-0

E-Mail: info@keb.de Web: keb-automation.com

**Italy** KEB Italia S.r.l. Unipersonale

Via Newton, 2 20019 Settimo Milanese (Milano) Italy

Phone: +39 02 3353531 Fax: +39 02 33500790 E-Mail: info@keb.it Web: https://blog.keb.it

Japan KEB Japan Ltd.

711-103 Fukudayama, Fukuda,

Shinjo-shi Yamagata 996-0053 Japan

Phone: +81 233 292800 Fax: +81 233 292802

E-Mail: info@keb.jp Web: keb.jp

**P. R. China** KEB Power Transmission Technology (Shanghai) Co. Ltd.

No. 435 QianPu Road Chedun Town Songjiang District

201611 Shanghai P. R. China

Phone: +86 21 37746688 Fax: +86 21 37746600

E-Mail: info@keb.cn Web: keb.cn

**Poland** | KEB Automation KG

Phone: +48 604 077 727

E-Mail: roman.trinczek@keb.de Web: keb-automation.com

Republic of Korea KEB Automation KG

Room 1112, Hanju 4th 501 Pyeonghwa-ro 322beon-gil

Uijeongbu-si 11706 Gyeonggi-do Republik Korea

Phone: +82 10 3101 3902

E-Mail: vb.korea@keb.de Web: keb-automation.com

**Spain** KEB Automation KG

c / Mitjer, Nave 8 - Pol. Ind. LA MASIA

08798 Sant Cugat Sesgarriques (Barcelona) Spain

Phone: +34 93 8970268

E-Mail: vb.espana@keb.de Web: keb-automation.com

**Switzerland** | KEB Automation AG

Barzloostrasse 1 8330 Pfaeffikon/ZH Switzerland

Phone: +41 43 2886060

E-Mail: info@keb.ch Web: keb-automation.com

**United Kingdom** | KEB (UK) Ltd.

5 Morris Close Park Farm Industrial Estate

Wellingborough, Northants, NN8 6XF United Kingdom

Phone: +44 1933 402220 Fax: +44 1933 400724

E-Mail: info@keb.co.uk Web: keb-automation.com

**United States** | KEB America, Inc.

5100 Valley Industrial Blvd. South

Shakopee, MN 55379 United States

Phone: +1 952 2241400 Fax: +1 952 2241499

E-Mail: info@kebamerica.com Web: kebamerica.com

i

**KEB'S GLOBAL PARTNER NETWORK** 





The information provided in this brochure contains merely general descriptions or characteristics of performance which in case of actual application do not always apply as described or which may change as a result of further development of the products. An obligation to provide the respective characteristics shall only exist if expressly agreed in the terms of contract. We reserve the right to make technical changes.

© KEB 0000000-51G6 05.2025

**Automation with Drive** 

keb-automation.com