



COMBIVERT **G6**

FREQUENCY INVERTER **0.75 kW ... 30 kW** EN

KEB

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SYSTEM OVERVIEW

Automation with Drive

stands for the optimally selected combination of control and automation with the drive package as the key to successful machine concepts.

Let yourself be inspired by the versatility and performance of the COMBIVERT G6 frequency converters on the following pages and find solutions that reliably meet your requirements.



COMBIVERT G6 - THE ADVANTAGES AT A GLANCE





The COMBIVERT G6 series has established itself as a reliable and versatile solution for controlled three-phase drives. Developed to meet a wide range of requirements in machine and plant engineering, it impresses with a well thought-out concept that supports both current technologies and future developments. Thanks to powerful 32-bit microcontrollers and the continuous development of proven KEB technology, the G6 series offers a high degree of flexibility and functionality.

VERSATILE APPLICATION OPTIONS

The basic version in U/f operation with the proven **SMM** (Sensorless Motor Management) technology is ideal for standard applications with asynchronous motors — at output frequencies up to 599 Hz, optionally up to 800 Hz.

For applications that require high torque and speed stability, variants with sensorless control are available:

- G6-ASCL (asynchronous-sensorless control) for asynchronous motors
- G6-SCL (synchronous-sensorless control) for synchronous motors

EASY TO USE - POWERFUL IN APPLICATION

The two-stage parameter model with a clear basic menu (customer parameters) and application menu (application parameters) ensures particularly user-friendly operation. This is supported by an integrated, multilingual LCD plain text display, which simplifies commissioning and parameterisation.

EFFICIENT AND MAINTENANCE-FRIENDLY

Demand-driven fans and standby mode for the control system reduce power loss and thus the heat load in the control cabinet, which increases the overall efficiency of the system. The fans are easy to replace, which facilitates preventive maintenance and ensures long-term stable performance. With its compact design for 'side-by-side mounting,' the COMBIV-ERT G6 offers a space-saving solution — ideal for multi-axis applications in limited installation situations.

INTEGRATED FLEXIBILITY WITH SAFETY

In line with the current requirements of the Machinery Directive, COMBIVERT G6 offers the integrated 2-channel STO safety function according to Category 3 - EN ISO 13849-1 Performance Level 'e' / IEC EN 62061, SIL 3.



When connected to an external safety time relay, the SS1 function can also be covered by braking the drive within a set time and setting it to STO (stop category 1 from EN 60204-1).

COMBIVERT G6 – FILTER TECHNOLOGY ON BOARD

All device sizes are equipped with an integrated EMC filter ready for installation in the control cabinet, whose special features include minimal leakage currents to earth and motor cable lengths of up to 100 m.

COMBIVERT G6 – FOR SERIAL COMMUNICATION

COMBIVERT G6 fulfils flexible connections to the control level with ON-BOARD fieldbus variants for

Ether**CAT**.

CAN over EtherCAT DS 402 100 MBaud (without LCD display)



CAN slave Profile DS 402 (with/without LCD display)

TECHNICAL FEATURES – CONTROL UNIT

DIGITAL INPUTS AND OUTPUTS

- 8 digital inputs
- 2 relays
- 2 digital outputs
- Pulse train (CAN)

UNIVERSAL ANALOG INPUT / OUTPUTS

- 2 analog inputs, 0 V ... ±10 V, 0 V ... ±20 mA, 4 mA ... 20 mA
- 2 analog outputs (0 V ... ±10 V) (not with EtherCAT)

SAFETY FUNCTION

- STO function, 2-channel according to Category 3 in accordance with EN ISO 13849-1 Performance Level 'e', IEC EN 62061, SIL3
- Devices with EtherCAT control optionally fulfil the TÜV-certified SSM function with level 0 Hz

CONTROL UNIT

- Internal and separate 24 V DC supply
- RS 232/485 interface, open protocol KEB DIN 66019-II

DC-BRAKING

• Stopping drives without braking resistor

BRAKE CONTROL

• Safe operation of brakes and sliding anchor motors

PID CONTROLLERS

• Process controller for internal and external control variables

OPERATOR GUIDE

 For use in series machines, devices can be preset ex works and delivered protected against unauthorised access by a password

FAST INPUT / OUTPUT SAMPLING

The control terminals for dynamic start-stop applications with high repeatability

8 PARAMETER SETS

 Complete set programming with extensive functionalities in I/O handling and driving various motors, right through to taking over PLC tasks





TECHNICAL DATA – POWER UNIT



POWER UNIT

1-phase 200 V AC ... 240 V AC,

3-phase 380 V AC ... 480 V AC, +10/-20 %, 50/60 Hz and DC input

KE3

- EMC according to class C1 and C2 with integrated filter
- Internal braking transistor

EMC INCLUDED

Internal filter with new core materials, designed

- in accordance with EN 61800-3 for environments C1 and C2, with motor cables up to 100 m - C2 / 50 m - C1
- with minimal leakage currents of the filter part to earth

and separate mains and motor connection sides

FULLY DIMENSIONED

- With high overload characteristic for acceleration and deceleration, preferably designed for load profiles with constant torque
- Genuine intermediate circuit capacity for absorbing impulse energy and robust behaviour in the event of fluctuations in the mains supply

THERMAL CONTACT EVALUATION

Adjustable evaluation of thermal signals from connected motors (PTC and thermal switches) for early warning or protective shutdown

CANOPER



READY FOR GLOBAL USE

- UL/cUL approved
- Designed for mains input voltages from 200 V to 240 V or 380 V to 480 V, 50/60 Hz, tolerance +10/-20 %
- DC supply with precharge as standard (enclosures A ... C)
- Protective coating on all circuit boards

COMBIVERT G6



COMBIVERT G6 Housing E - Flat Rear

COMBIVERT G6 is available in four physical sizes covering a power range from 0.75 kW to 30 kW and is designed for installation in control cabinets or machine bases.

Devices with a flat rear and push-through mounting are further variations for optimising heat transfer.

SIZE			A	В	C	E
Width	В	[mm]	90	90	117	170/198*
Hight	н	[mm]	204	269	260	340
Depth	T	[mm]	200	200	230/175*	280/165*
Mounting	g		2 x M4	2 x M4	4 x M5	4 x M6 / 10 x M6*
Weight		[kg]	1.5	2.5	4.6/4.5*	11.3
Cooling						
Ventilated convection						
Flat Rear*				option	option	
External	heat/push-through		-	_	_	-

TECHNICAL DATA

1		5
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	230 V 400 V														
Size		07	09	07	09	10	12	13	13	14	15	16	17	18	19
Rated input voltage U _N		23	30	400 / 480*											
Mains phases				3											
Mains frequency	[Hz]	50/60	±2%	50/60 ±2 %											
Housing size		I	ł	A		В		C			E				
Rated output power	[kVA]	1.6	2.8	1.8	2.8	4	6.6	8.3	8.3	11	17	23	29	35	42
Max. rated motor power	[kW]	0.75	1.5	0.75	1.5	2.2	4	5.5	5.5	7.5	11	15	18.5	22	30
Rated output current *	[A]	4	7	2.6	4.1	5.8	9.5	12	12	16.5	24	33	42	50	60
Max. short-time limit current (60 sec.)	[A]	7.2	12.6	4.7	7.2	10.4	17.1	21.6	21.6	29.7	36	49.5	63	75	90
OC trip current	[A]	8.6	15.1	5.6	8.9	12.5	20.6	25.9	25.9	35.6	43.2	59	75	90	108
Rated input current	[A]	8	14	3.6	6	8	13	17	17	23	31	43	55	65	66
Max. permissible mains fuse (gG)	[A]	20	20	16	16	16	20	25	25	25	35	50	63	80	80
Rated switching frequency	[kHz]	4	4	8	4	4	4	4	8	4	4	4	4	4	4
Max. switching frequency	[kHz]	8	8	8	8	8	8	8	8	8	8	8	8	8	8
Power loss at nominal operation approx.	[W]	90	100	40	50	65	92	124	210	220	285	448	569	687	762
Input voltage range U _{in}	[V]	180264±0%		380 480 (305 528 ± 0%)											
Network configurations		TN, TT TN, TT, IT													
Output voltage	[V]	3 x 0 U _{in}													
Output frequency	[Hz]] 0 400 (fs = 4 kHz) / 0 599 (fs = 8 kHz) optional 800													
Max. motor cable length (shielded EN 61800-3)															
Limit class C1 (low capacity/standard cable)	[m]	3	30 50 / 25												
Limit class C2 (low capacity/standard cable)	[m]	[m] 50		100 / 50											
Protection class	[EN 60529]	IP 20 / VBG4													
erating temperature [°C]		-10 45 (55 with derating)													
Storage temperature [°C]															
limate category during operation [EN 60721-3-3]] ЗКЗ												
Environment [IEC 664-1]		1] rate of pollution 2													
Internal braking transistor															
DC link connection															
Motor PTC evaluation															

*for 400 V sizes with a rated voltage of 480 V: $I_{nom} = 0.86 x$ rated output current



VERSATILE SOLUTIONS FOR MACHINES AND PLANTS

FOOD PRODUCTION

- High starting torque
- Precise torque during operation
- Protective coating

PACKAGING TECHNOLOGY

- Fast setpoint processing with ±10 V
- Controlled positioning compensates dead times

CONVEYOR AND STORAGE TECHNOLOGY

- Long motor cables up to 100 m
- Robust mechanics

CRANES, LIFTING DEVICES

- High dynamics during acceleration
- Internal braking transistor

COMPRESSORS

- Output frequency up to 599 (800) Hz
- PID controllers for process control

ELEVATORS

- High starting torque
- Constant speed under load changes
- Suitable for modern three-phase motors and conventional elevator motors

WOODWORKING MACHINES

- Operation of spindle drives
- Conveyor systems, stacker
- Tool adjustment

TEXTILE MACHINES

- PID controllers for process control
- Protective coating

ESCALATORS

- Energy savings in stand-by mode
- High starting torque, constant speed

MEDICAL TECHNOLOGY

• Flexible fieldbus interfaces



FLEXIBILITY AND PERFORMANCE FOR DEMANDING DRIVE SOLUTIONS

The COMBIVERT G6 is the ideal solution for modern drive technology in mechanical engineering. Its modular architecture allows for seamless integration into a wide range of applications, including special fieldbus protocols, special motors and extended software functions. High performance, adaptability and integrated safety functions ensure maximum efficiency and system compatibility.



YOUR ADVANTAGES AT A GLANCE

- **Modularity:** Consistent device concept across all performance ranges ideal for scalable systems
- Flexibility: Adaptable to a wide range of applications and industry-specific requirements
- Easy integration: Different interfaces and safety functions for smooth system connection
- **Robustness:** Designed for use in harsh industrial environments with high availability

COMBIVIS 6 – THE TOOL FOR ALL TASKS

COMBIVIS 6

Commissioning software for parameterisation, diagnostics and project management

- Free and easy-to-use software for commissioning, management and analysis
- Direct access to device documentation
- 16-channel oscilloscope for comprehensive analyses, 4 channels of which can be displayed in the drive's control grid
- Online and offline parameter list comparison/Quick Compare Mode
- Parameterisation of safety parameters and functions



COMBIVIS studio 6

The intelligent automation suite from KEB combines an assistant-guided component selection, fieldbus configuration, drive parameterisation, IEC 61131-3 project generation and motion control. Throughout the planning and layout phase, implementation of control sequences and multi-axis movement profiles, to start-up and fine tuning, the user is supported by a tool developed by experienced application engineers. With a foundation built on libraries, devices and template databases, rapid and simple solutions can be generated for a wide range of applications.

INTEGRATED DEVELOPMENT ENVIRONMENT

COMMISSIONING ASSISTANT

- Complete user guidance through the commissioning process
- KEB Motor database, freely expandable
- Anti cogging
- Fieldbus diagnostic and optimisation
- Sine filter wizard
- Servo pump wizard





HIGHLIGHTS

- IEC 61131-3 Applications development
- Start-up and diagnosis assistant
- COMBIVIS studio HMI integration
- Document database

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ACCESSORIES

STABLE OPERATION IN INDUSTRIAL ENVIRONMENTS

An EMC-compliant design with efficient control cabinet and system interference suppression is essential for the safe operation of machines and systems. The current- and voltage-limiting COMBILINE modules for the mains and motor sides are designed to meet the requirements of the COMBIVERT G6 inverter series.



MAINS CHOKES

reduce the input current and mains distortion. By smoothing the input currents, the service life of the frequency inverters is increased, especially at constantly high loads.

OUTPUT CHOKES AND FILTERS

reduce the voltage and current stress of the motor winding.

SINE-WAVE FILTERS

protect the motor winding from voltage peaks and allow the use of long motor cables.

HARMONIC FILTERS

reduce the mains interference caused by low-frequency disturbances from consumers powered by B6 rectifiers. They are the new innovative solution that can be incorporated into the electrical switchgear as early as the planning stage – as easily as a mains choke – and enable compliance with many international standards.

BRAKING RESISTORS

for use in systems with regenerative operation (e.g. hoists), KEB offers a wide range of breaking resistors to suit your specific application.

HIGH PERFOMANCE FERRITE CORES

reduces the values of du/dt's also in the frequency range of the bearing currents.



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